

Amendments to the Specification:

IN THE TITLE:

Please replace the Title with the following amended  
Title:

-- ~~MOULDING~~ MOLDING INSERT FOR ~~MOULDING~~ MOLDING MACHINES--

On Page 1, before the first full paragraph, please insert  
the following headings:

--BACKGROUND OF THE INVENTION

1. Field of the Invention--

On Page 1, between the first and second full paragraphs,  
please insert the following heading:

--2. The Prior Art--

On Page 2, before the second full paragraph (lines 10 11),  
please insert the following heading:

--SUMMARY OF THE INVENTION--

On Page 2, please replace the last full paragraph with the following rewritten paragraph:

--~~The invention is described in claim 1~~ provides a molding insert having one or more mold cavities for use in molding machines, for the production of compacted molded bodies, particularly concrete molded stones, and their deposit in a multi-layer arrangement. The device contains pressure devices for pushing the compacted molded bodies out of the molding insert, in the downward direction. The walls of the mold cavity have relief structures, with depressions that possess holding flanks that drop down towards the center of the mold cavity. The relief is coordinated with the volume of the mold cavity and the material of the molded body, in such a manner that on the one hand, the inherent weight of the molded body is not sufficient to de-mold the material of the molded body from the mold cavity and, on the other hand, the molded body can be de-molded from the mold cavity, under the influence of the pressure device, without shearing off the projections that are located in depressions of the relief, on lateral surfaces of the molded body. The dependent claims contain Discussed below are advantageous embodiments and further developments of the invention.--

-----On Page 6, between the second and third full paragraphs,  
please insert the following heading:

--BRIEF DESCRIPTION OF THE DRAWINGS--

On Page 7, before the paragraph bridging pages 7-8, please  
insert the following heading:

--DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS--